

Elaborare i dati raccolti negli ambienti di
produzione per creare valore e
strutturare conoscenza:
*metodologie data-driven, sfide e
opportunità*

Tania CERQUITELLI

Department of Control and Computer engineering, Politecnico di Torino, Italy



POLITECNICO
DI TORINO



1

Outline

- ▶ Knowledge discovery process
- ▶ Predictive maintenance in Industry 4.0
- ▶ Self-tuning methodologies for predictive maintenance
- ▶ Semi-supervised data labelling
- ▶ Concept drift management
- ▶ Technological aspects
- ▶ Open issues



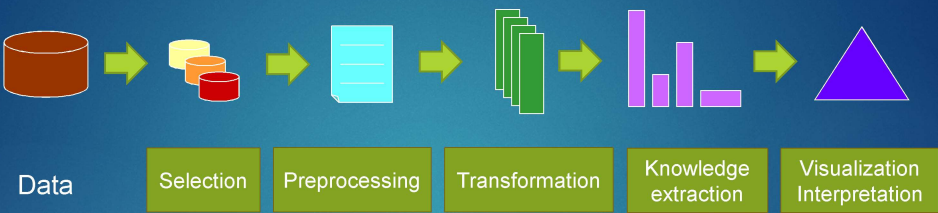
2

Knowledge discovery process



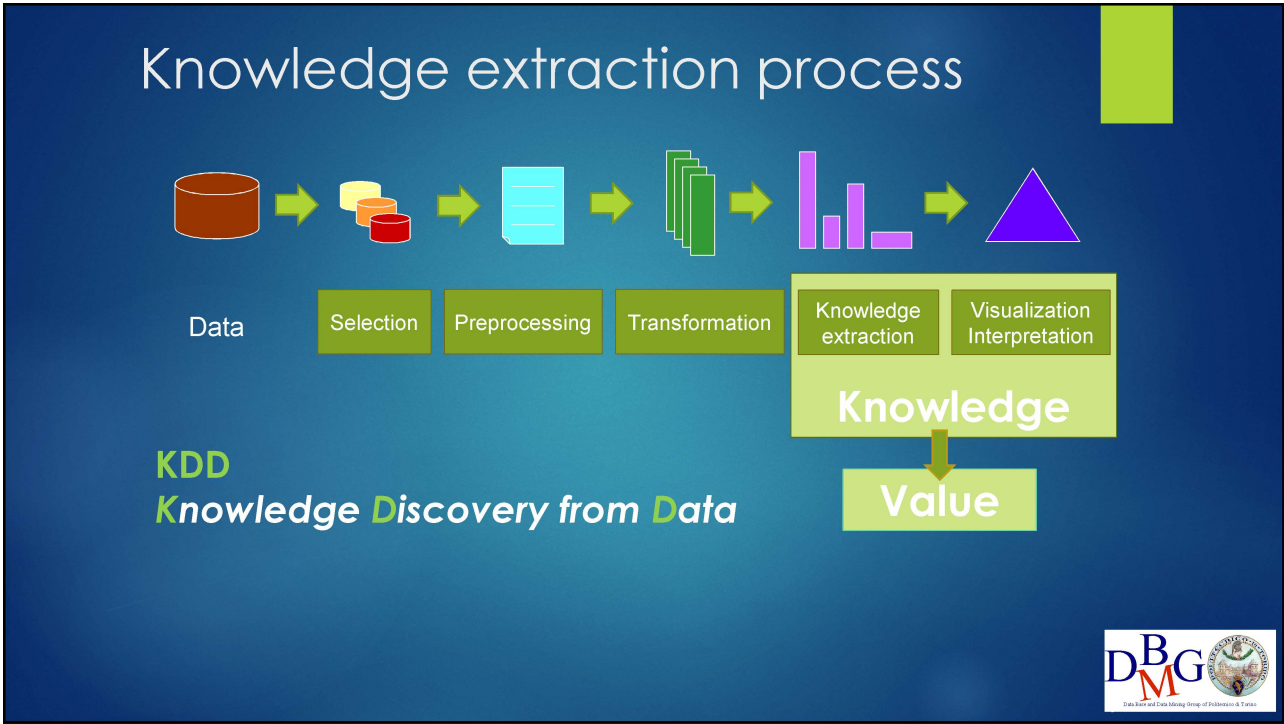
3

Knowledge extraction process

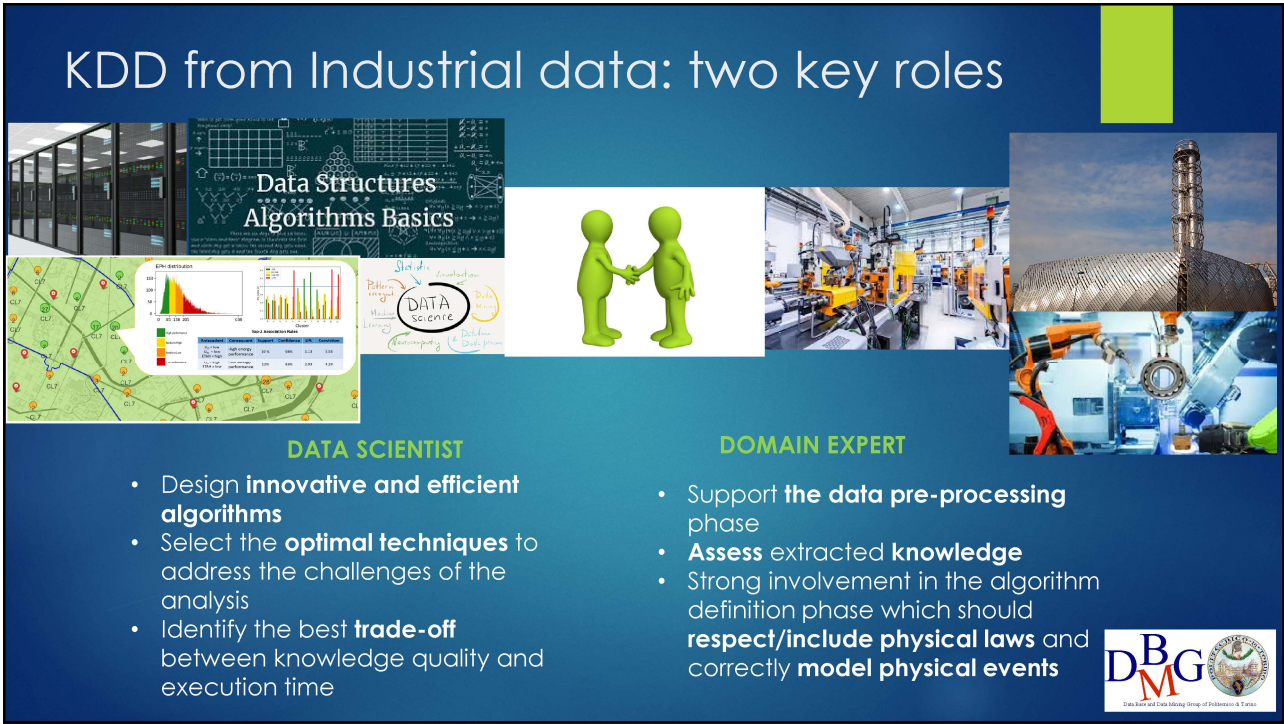


4

Elaborare i dati raccolti negli ambienti di produzione per creare valore e strutturare conoscenza



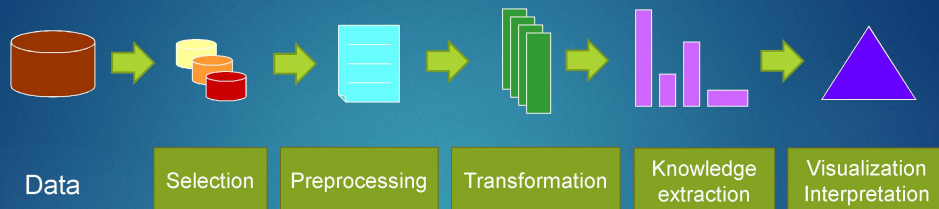
5



6

Elaborare i dati raccolti negli ambienti di produzione per creare valore e strutturare conoscenza

Knowledge extraction process: Innovations



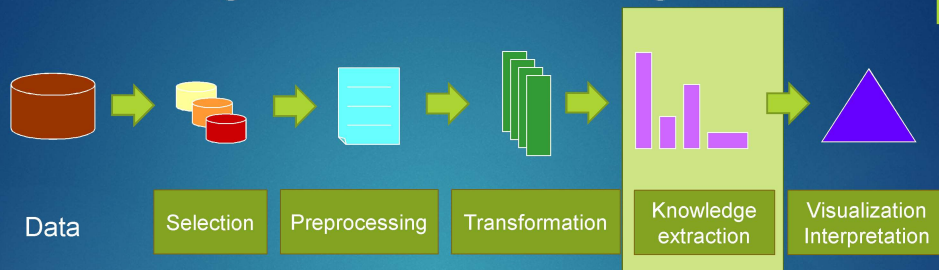
Innovations in the data analytics process

- Tailor the analytic steps to the different key aspects of **industrial data**
- Design **ad-hoc data transformation strategies** to capture different facets of data
- **Automate** the data analytic workflow to **reduce the manual user interventions**
- Translate the domain-expert knowledge into **automated procedures**
- Design **informative dashboards** to support the translation of the extracted knowledge into effective actions



7

Knowledge extraction algorithms



- **Predictive algorithms**
 - Predictive maintenance
- **Clustering algorithms**
 - Data labeling to support predictive analytics
- **Anomaly detection techniques**



8

Knowledge visualization and interpretation

Data Selection Preprocessing Transformation Knowledge extraction Visualization Interpretation

Interpretation of models and results

- Identification of algorithms and methodologies for semantic transparency of Machine Learning models
- Explanation methods for explaining individual predictions of black box models

Informative dashboard

- Visualization methodologies

9

Predictive maintenance in Industry 4.0

10

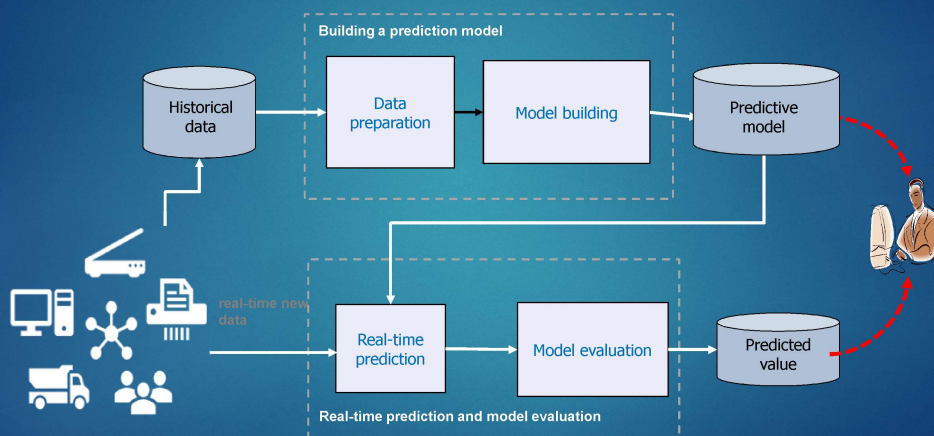
Predictive maintenance in Industry 4.0

- **Intelligent techniques** to identify **symptoms of imminent machine failure** before their actual occurrence
 - It combines **physical models** of complex devices (machines, robots, conveyors, etc.) together with **data-driven algorithms** to effectively support smart predictive diagnostics (prognostics)
 - It anticipates failures and estimates the **Remaining Useful Lifetime (RUL)**
 - It exploits innovative **analytics methods** to forecast the **future evolution of machine degradation**
 - **On-line data** collected in the factory characterizing the current dynamics of the process/machine from the
- Some of the **most common needs of manufacturing enterprises**
 - compatibility with both the on-premises and the in-the-cloud environments
 - exploitation of reliable and largely supported Big Data platforms
 - easy deployment through containerized software modules
 - virtually unlimited horizontal scalability
 - fault-tolerant self-reconfiguration



11

Predictive maintenance approach



12

Main issues

- Tailoring the KDD process to predictive maintenance requires a lot of expertise
- Identifying the best data preprocessing approach is very challenging
 - Summarize long time-dependent series through ad-doc statistics capturing the main key features for the prediction
 - Use-case dependent
- A variety of state-of-the-art algorithms is available
 - Data driven methodologies possibly enriched with physical models
- Each algorithm is characterized by many different input-parameters

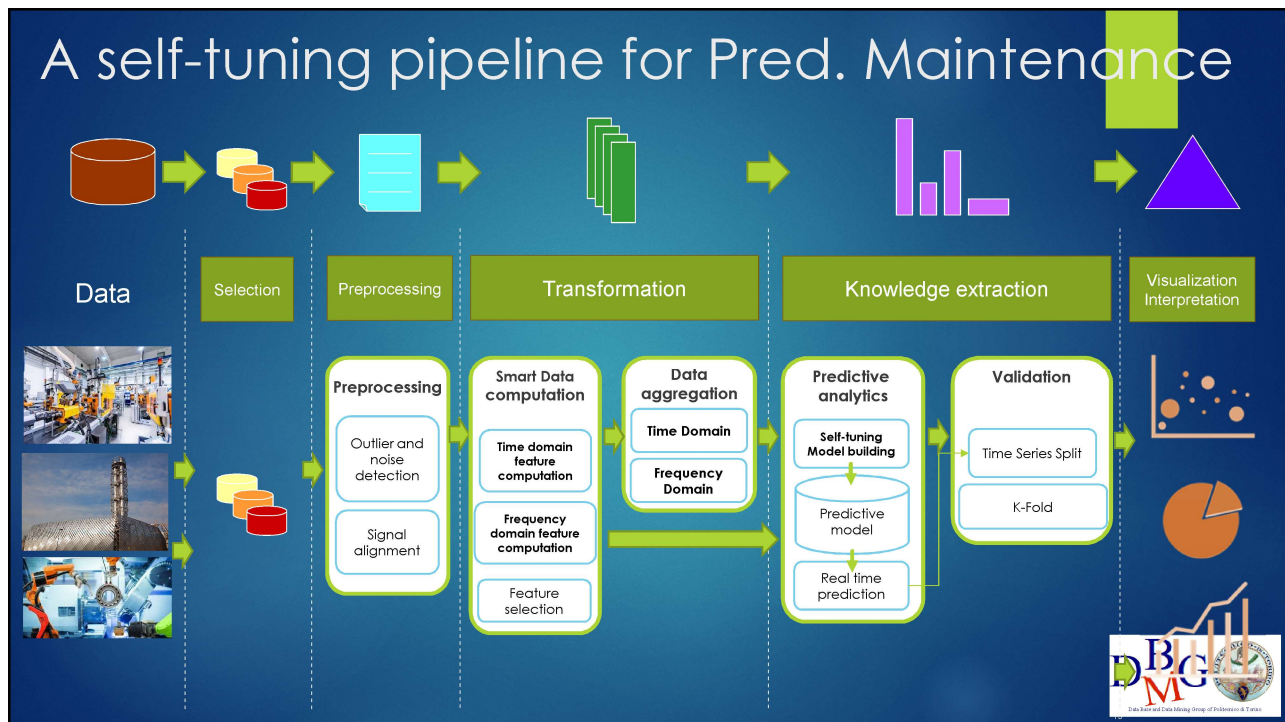


13

Self-tuning methodologies for predictive maintenance



14



15

Key components

- **Ad-hoc data preparation and data aggregation techniques tailored to predictive maintenance issues**
- **Self-tuning strategy to offload the data scientist from**
 - setting the specific algorithm parameters
 - selecting the best algorithm
- **Transparent mining (i.e., native interpretable models) allows the final user to know why prediction outcomes have been taken**
 - Needed to target specific problems in the production processes and trigger precise corrective actions.
 - Black box models: very accurate models, but do not permit the final user to have a deep understanding of causes of the predictions

The DBGM logo (Data Based Mining Group of Politecnico di Torino) is visible in the bottom right corner.

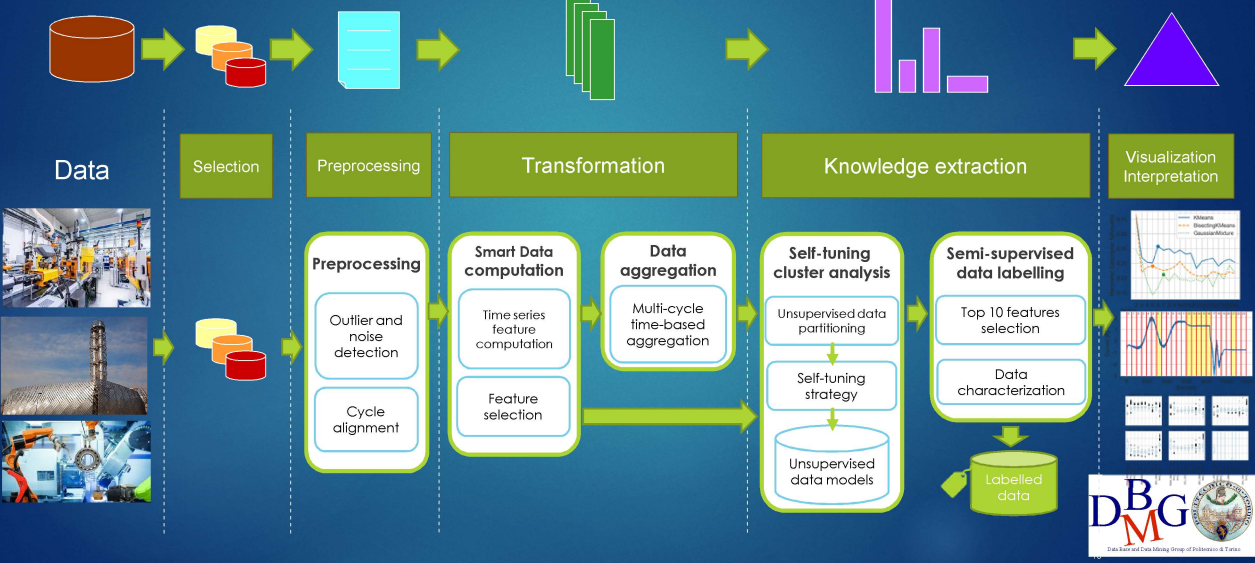
16

Semi-supervised data labelling



17

A semi-supervised data labelling pipeline



18

Key components

- **Self-tuning strategy to offload the data scientist from**
 - setting the specific algorithm parameters
 - selecting the best algorithm
- **To help the domain expert to easily define the data labelling to production cycles/machines in the plants**
 - The top-k smart data features to focus only on the most relevant features
 - Boxplot distribution for the top-k features
 - Few representative samples for each cluster are manually inspected
 - Most relevant sub-cycles are highlighted



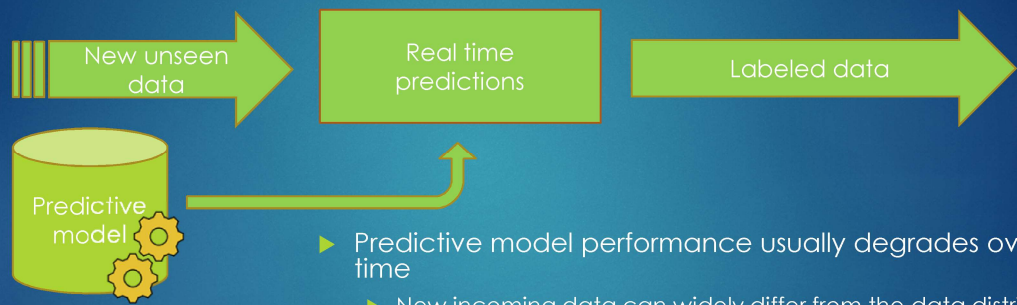
19

Concept drift management



20

Concept drift management

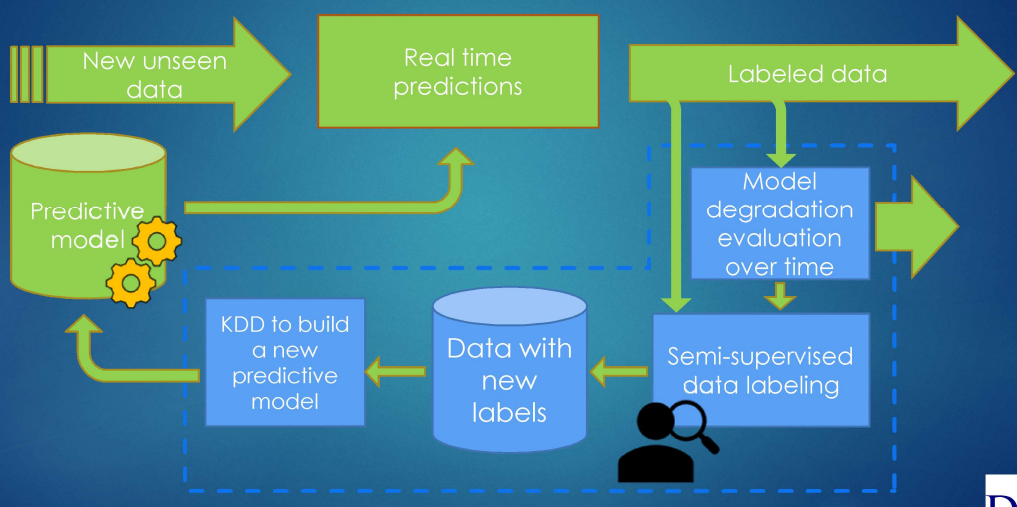


- Predictive model performance usually degrades over time
 - New incoming data can widely differ from the data distribution on which the model was trained
 - Not all possible classes (labels) are known at training time
 - Real time predictions performed on new unseen data may be misleading or totally wrong



21

Automated concept drift management



22

Key components

- **Automatic triggering of the predictive model retraining only when necessary**
 - Towards real-time evaluation
- **Unsupervised approach, without the ground-truth labels for the newly classified samples**
 - Different (scalable) quality metrics for drift detection



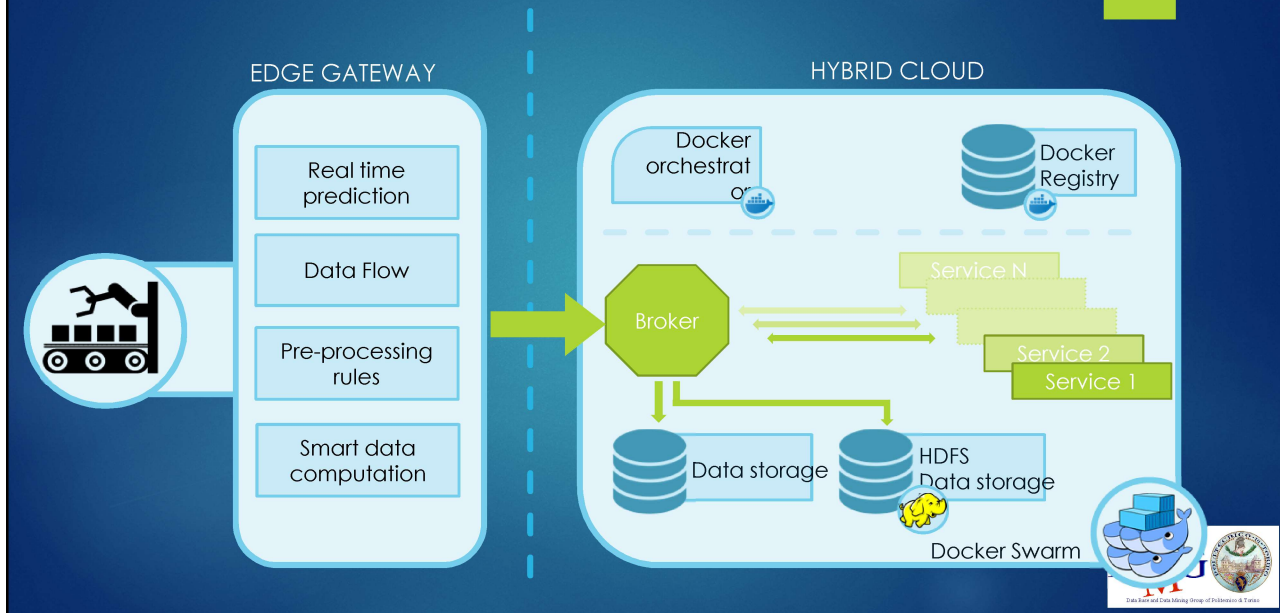
23

Technological aspects



24

A cloud-to-edge architecture



25



- ▶ Fast and general engine for **large-scale data processing**
 - ▶ Batch processing
 - ▶ Streaming processing
 - ▶ 10 to 100 times faster than Hadoop MapReduce
- ▶ **Advanced Analytics**
 - ▶ Map-Reduce, SparkSQL, MLlib (**machine learning**)
 - ▶ Spark **Streaming**, Spark Graphix (graph support)
- ▶ **Unified Engine**, Spark can run on top of
 - ▶ Hadoop, Cassandra, Amazon S3
 - ▶ Mesos, Standalone
- ▶ **In-memory data sharing**
 - ▶ Good for iterative, interactive and event stream processing tasks.
- ▶ Active, expanding user **community**



- ▶ Containerization platform
- ▶ Microservices architecture deployment
- ▶ Faster application development and delivery
- ▶ It improves modularity
 - ▶ applications easier to understand
- ▶ Container isolation makes application portable to any infrastructure
- ▶ Open source technology and a modular design
 - ▶ easy to integrate into your existing environment



26

Open issues

- ▶ **The automated predictive analytics pipeline is still a dream**
 - ▶ Lack of a **general-purpose** data-driven methodology
 - ▶ **Different** data-analytics **solutions** might be required to correctly address **a specific use-case**
 - ▶ Specific aspects in the Industry 4.0 context requires specific data-driven solutions
 - ▶ Tailored methodologies might be **context-dependent**



27

Publications

- ▶ Tania Cerquitelli, Enrico Macii, Alberto Macii **Elaborare i dati raccolti negli ambienti di produzione, creare valore e strutturare conoscenza: metodi, sfide e opportunità**. Il futuro della fabbrica. La via italiana per il rinascimento della manifattura. Editor: ESTE ISBN: 978-88-98053-32-2
- ▶ Tania Cerquitelli, Stefano Proto, Francesco Ventura, Daniele Apiletti, Elena Baralis: **Towards a real-time unsupervised estimation of predictive model degradation**. BIRTE 2019: 5:1-5:6
- ▶ Daniele Apiletti, Claudia Barberis, Tania Cerquitelli, Alberto Macii, Enrico Macii, Massimo Poncino, Francesco Ventura: **iSTEP, an Integrated Self-Tuning Engine for Predictive Maintenance in Industry 4.0**. In IEEE International Conference on Parallel & Distributed Processing with Applications, Ubiquitous Computing & Communications, Big Data & Cloud Computing, Social Computing & Networking, Sustainable Computing & Communications, 2018, Melbourne, Australia, December 11-13, 2018. IEEE 2018, ISBN 978-1-7281-1141-4. pp 924-931 – Best paper Award
- ▶ Stefano Proto, Francesco Ventura, Daniele Apiletti, Tania Cerquitelli, Elena Baralis, Enrico Macii, Alberto Macii: **PREMISES, a Scalable Data-Driven Service to Predict Alarms in Slowly-Degrading Multi-Cycle Industrial Processes**. 2019 IEEE International Congress on Big Data, BigData Congress 2019, Milan, Italy, July 8-13, 2019. IEEE 2019, ISBN 978-1-7281-2772-9: pp. 139-143
- ▶ Francesco Ventura, Stefano Proto, Daniele Apiletti, Tania Cerquitelli, Simone Panicucci, Elena Baralis, Enrico Macii, Alberto Macii: **A New Unsupervised Predictive-Model Self-Assessment Approach that SCALES**. 2019 IEEE International Congress on Big Data, BigData Congress 2019, Milan, Italy, July 8-13, 2019. IEEE 2019, ISBN 978-1-7281-2772-9: pp. 144-148
- ▶ Tania Cerquitelli, David Bowden, Angelo Marguglio, Lucrezia Morabito, Chiara Napione, Simone Panicucci, Nikolaos Nikolakis, Sotiris Makris, Guido Coppo, Salvatore Andolina, Alberto Macii, Enrico Macii, Niamh O'Mahony, Paul Becker, Sven Jung: **A Fog Computing Approach for Predictive Maintenance**. CAISE Workshops 2019: 139-147



28

SmartData@PoliTO in one slide



9+5
Industrial Project
private
[2017]

30+5
Professors

1+1
Large project
[2017]

14+7
PhD Students

3+1Mln€
Funding [since 2017]

Focus:
AI
ML
BIG DATA
Data Science

1+2
Cluster
324+1400+1500 Cores
773TB+8PB+400TB
2TB+15TB+9TBRam

Information

Complete Name
SmartData@PoliTO

Parent organization
Politecnico di Torino

Sponsors
Both Private and public

Location
Torino

Born In
2017

Website
smartdata.polito.it

Coordinator
Marco Mellia

Address
**Corso Duca degli Abruzzi 24 -
10129 Torino**

Contacts
contact.smartdata@polito.it



Data updated September 2019

29



GRACIAS
ARIGATO
SHUKURIA
GOZAIMASHITA
EF-CHARISTO
JUSPAXAR
DANKSCHEEN
TASHAKKUR ATU
YAOHANYELAY
SUKSAMA
EKKHMET
KOMAPSUNIDA
MAAVE
GRAZIE
MEHRBANI
PALDIES
BOLZIN
MERCİ
TINGKI
BIYAN
SHUKRIA

THANK YOU

... questions?

Tania CERQUITELLI

tania.cerquitelli@polito.it

30